

BONDCERAM 311

Bondceram 311 is a special mixture that provides the best adhesive for Ceramic to Ceramic applications. Its high strength actually is improved at continuous high temperatures. Bondceram 311 operates up to 3000° F in many atmospheres and conditions. This adhesive shows good thermal shock properties. Bondceram 311 is not recommended for applications where the joint is cycled to very moist environments. It is a single component acidic white creamy liquid.

Bondceram 311 needs to be thoroughly mixed prior to application. It should be applied to both surfaces evenly. It then requires a 2 stage cure which is 170 °F until liquid moisture is driven off. Next the adhesive joint should be exposed to temperatures near 300°F to drive off most other waters.

Max TMP 3000	Min TMP -250	CT E 4.2	Electric RESIST Low	Water RESIST FAIR	COST PINT \$75	QRT \$100	GAL \$180	5 GAL UP Call for price.
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