

Performance E660 Epoxy 550°F

Performance Epoxy E 660 is the highest temperature rated epoxy. It can withstand continuous temperatures up to 550°F. It is your standard 2 component epoxy where equal amounts of activator and base are mixed together and then heat cured. If heat curing is not possible please refer to E606 epoxy. It has a high quality and strength and can be relied upon as a permanent component or repair.

If the mass appears too viscous for your application then the base may be heated to about 130°F to facilitate mixing and application. Thoroughly mix the 2 components together in equal amounts. The resulting mixture has a 2-½ hr pot life at room temperature. Apply the mixture to the cleaned surfaces to be bonded making sure you have completely wetted them. It is necessary to have a heat cure to develop the high heat properties. First pre-cure phase is at 200°F to 225°F for 2 to 3 hours. Lastly the bond should be exposed to 300°F to 400°F for 16 to 24 hrs. to complete the cure.

Max Temp	Min Temp	CT E	Moist Resist	Elect Resist
550°F	-150°F	NA	Excellent	Excellent

Pint	Quarts	Gallon	5 Gal.
\$72	\$108	call	call